



Sarlink® TPV 5725B

Teknor Apex Company - Thermoplastic Vulcanizate

General Information

Product Description

The Sarlink TPV 5700B series are highly engineered extrusion-grade thermoplastic vulcanizates with outstanding UV stability designed for demanding automotive interior and exterior sealing applications, including glass run channels, waistbelts, weather strips, seals and other profiles. Sarlink TPV 5725B is a low hardness, low density, high performance grade with low fogging and excellent color retention and elastic properties.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific • Europe	• Latin America • North America	
Features	• Chemical Resistant • Good Processability • Low Density	• Low Hardness • Low Specific Gravity • Resilient	• UV Resistant
Uses	• Automotive Applications	• Automotive Exterior Parts	• Rubber Replacement
RoHS Compliance	• RoHS Compliant		
Appearance	• Black	• Opaque	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	0.930		ASTM D792
Density	0.930	g/cm ³	ISO 1183
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
Across Flow : 100% Strain	72.5	psi	
Flow : 100% Strain	160	psi	
Tensile Stress			ISO 37
Across Flow : 100% Strain	72.5	psi	
Flow : 100% Strain	160	psi	
Tensile Strength			ASTM D412
Across Flow : Break	363	psi	
Flow : Break	218	psi	
Tensile Stress			ISO 37
Across Flow : Break	363	psi	
Flow : Break	218	psi	
Tensile Elongation			ASTM D412
Across Flow : Break	510	%	
Flow : Break	200	%	
Tensile Elongation			ISO 37
Across Flow : Break	510	%	
Flow : Break	200	%	
Tear Strength - Across Flow	51.0	lbf/in	ASTM D624
Tear Strength - Across Flow ²	51.4	lbf/in	ISO 34-1
Compression Set			ASTM D395
73°F, 22 hr	10	%	
158°F, 22 hr	20	%	
257°F, 70 hr	51	%	

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Elastomers	Nominal Value	Unit	Test Method
Compression Set			ISO 815
73°F, 22 hr	10	%	
158°F, 22 hr	20	%	
257°F, 70 hr	51	%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shore A, 5 sec, Extruded	23		
Shore A, 5 sec, Injection Molded	26		
Shore Hardness			ISO 868
Shore A, 5 sec, Extruded	23		
Shore A, 5 sec, Injection Molded	26		
Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ASTM D573
275°F, 1000 hr	-4.0	%	
100% Strain, 275°F, 1000 hr	-7.0	%	
302°F, 168 hr	-4.0	%	
100% Strain, 302°F, 168 hr	-7.0	%	
Change in Tensile Strength in Air - Across Flow			ISO 188
275°F, 1000 hr	-4.0	%	
100% Strain 275°F, 1000 hr	-7.0	%	
302°F, 168 hr	-4.0	%	
100% Strain 302°F, 168 hr	-7.0	%	
Change in Ultimate Elongation in Air - Across Flow			ASTM D573
275°F, 1000 hr	-24	%	
302°F, 168 hr	-18	%	
Change in Tensile Strain at Break in Air - Across Flow			ISO 188
275°F, 1000 hr	-24	%	
302°F, 168 hr	-18	%	
Change in Durometer Hardness in Air			ASTM D573
Shore A, 275°F, 1000 hr	-1.0		
Shore A, 302°F, 168 hr	-3.0		
Change in Shore Hardness in Air			ISO 188
Shore A, 275°F, 1000 hr	-1.0		
Shore A, 302°F, 168 hr	-3.0		
Change in Volume (257°F, 70 hr, in IRM 903 Oil)	71	%	ASTM D471
Change in Volume (257°F, 70 hr, in IRM 903 Oil)	71	%	ISO 1817
Additional Information	Nominal Value	Unit	Test Method
Apparent Shear Viscosity - Capillary @ 206/s			
392°F	140	Pa·s	ASTM D3835
392°F	140	Pa·s	ISO 11443

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Processing Information

Injection	Nominal Value	Unit
Drying Temperature	180	°F
Drying Time	3.0	hr
Rear Temperature	350 to 420	°F
Middle Temperature	350 to 420	°F
Front Temperature	350 to 420	°F
Nozzle Temperature	370 to 430	°F
Processing (Melt) Temp	360 to 430	°F
Mold Temperature	50 to 150	°F
Back Pressure	10.0 to 150	psi
Screw Speed	100 to 200	rpm
Screw L/D Ratio	20.0:1.0	
Extrusion	Nominal Value	Unit
Drying Temperature	180	°F
Cylinder Zone 1 Temp.	360 to 400	°F
Cylinder Zone 2 Temp.	360 to 400	°F
Cylinder Zone 3 Temp.	370 to 410	°F
Cylinder Zone 4 Temp.	370 to 410	°F
Melt Temperature	380	°F
Die Temperature	380 to 420	°F
Take-Off Roll	70	°F

Notes

¹ Typical properties: these are not to be construed as specifications.

² Method Ba, Angle (Unnicked)